

RUGBY

LEAGUE & UNION

REINFORCEMENTS!

**What makes
our jerseys
the best?**

datasheet pages 4 -5

Probably
**"The best
RUGBY
UNIFORMS
in the world!"**

NEW!
Titan Fabric
*the superior rugby fabric
on the market. page 4*

**2012 RANGE
LAUNCH**

- > Youth Sizing
- > Players Fit
- > Standard Fit

Blackchrome
sportswear & workwear

sublimation



RUGBY
2012

sublimation

Contents

Rugby datasheet	4
Standard Fit - Mandarin Collar	6
Rugby Shorts - With Side Panel	6
Standard Fit - Knights Neck	7
Rugby Shorts - No Side Panel	7
Standard Fit - Stand Up Collar	8
Standard Fit - Loop Neck	9
Standard Fit - Hybrid Neck	10
Players Fit - V-Neck Collar	11
Players Fit - Standard Neck	12
Players Fit - Fold-over Neck	13
Players Fit - Performance Neck	14
Players Fit - Round Neck	15
Off-Field - Sub Jacket	16
Off-Field - Track Pants	16
Off-Field - Singlet	17
Off-Field - Polo Shirt	17
Off-Field - V-Neck T-Shirt	17
Photo gallery	18
Individual name fonts	19
Individual number fonts	20
Positioning and placement of names and numbers	21

sublimation

692 - Rugby Jersey

Piping

Added piping at raglan sleeve seams increase strength due to double needle lock stitch used



Modern Style and Fit

Modern fit rugby jersey with raglan sleeve, side panels, tab placket and standard collar.

Bar Tacking

Bar tacking at certain high stress areas of the garment increase strength



Specialised Core Spun Threads

Specialised core spun threads with high Tensile strength are used throughout the garment. This adds extra strength to all seams.



Reinforcement Tape

Reinforcement tape is added throughout the garment. High strength herringbone tape is used around neck, shoulders and all seams to create extra strength and durability



Titan Fabric

- 100% Polyester
- 270gsm weight fabric ideal for strength, durability and cool soft comfort
- Easy care fabric

NEW!

sublimation

Herringbone Tape

High strength herringbone tape is used around neck for extra strength and durability



5-Thread Stitching

The use of a 5-thread stitch on all seams means extra durability without compromising comfort.

Reinforcement Tape

Reinforcement tape in all side seams means garments will not stretch out of shape or be torn easily



Outline Stitching

Outline stitching is sewn on the outside of the garment using core spun threads which adds extra strength to all side seams



Hem and Sleeve Binding

Hem and sleeve binding for added strength and a modern finish.



sublimation

Standard Fit: Mandarin Collar

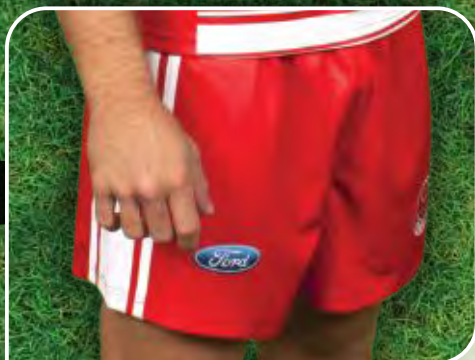
Pattern 666 - Mandarin Collar Jersey

- Standard fit
- Hidden button placket
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 666 - Adult sizing XS - 5XL
- Pattern 667 - Youth sizing 4Y - 16Y

Pattern 1242 - Short with Side Panel

- Modern fit and style
- Elastic waist with drawstring
- Sewn in side panel
- Interlock 250 fabric
- Pattern 1242 - Adult sizing XS - 5XL
- Pattern 1243 - Youth sizing 4Y - 16Y

Side Panel



On-Field

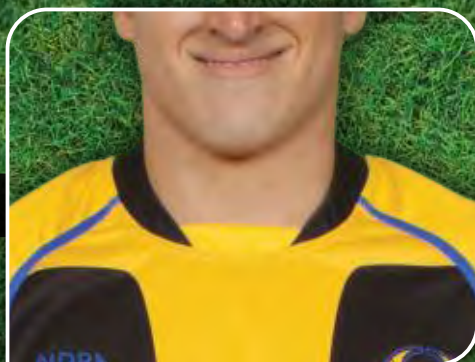
sublimation

Standard Fit: Knights Neck

Pattern 892 - Knights Neck Jersey

- Standard fit
- Side panels
- Self fabric binding on sleeves
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 892 - Adult sizing XS - 5XL
- Pattern 893 - Youth sizing 4Y - 16Y

Knights Neckline



Pattern 596 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 596 - Adult sizing XS - 5XL
- Pattern 1275 - Youth sizing 4Y - 16Y

On-Field



sublimation

Standard Fit: Stand Up Collar

Pattern 692 - Rugby Jersey

- Standard fit
- Open Placket
- Side panels
- Self fabric binding on sleeves
- Shaped hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 692 - Adult sizing XS - 5XL
- Pattern 693 - Youth sizing 4Y - 16Y

Open Placket



Pattern 596 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 596 - Adult sizing XS - 5XL
- Pattern 1275 - Youth sizing 4Y - 16Y



On-Field



sublimation

Standard Fit: Loop Neck

Pattern 664 - Rugby Jersey

- Standard fit
- Single button placket with collar and loop neck placket
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 664 - Adult sizing XS - 5XL
- Pattern 665 - Youth sizing 4Y - 16Y

Pattern 596 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 596 - Adult sizing XS - 5XL
- Pattern 1275 - Youth sizing 4Y - 16Y



On-Field

sublimation

Standard Fit: Hybrid Neck

Pattern 1614 - Hybrid Neck Jersey

- Standard fit
- Hybrid neck line
- Shaped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1614 - Youth sizing 4Y - 16Y
- Pattern 2681 - Adult sizing XS - 5XL

Pattern 1275 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 1275 - Youth sizing 4Y - 16Y
- Pattern 596 - Adult sizing XS - 5XL



On-Field

sublimation

Players Fit: V-Neck Collar

Pattern 1641 - Players Fit Jersey

- Modern athletic fit with shaped waist
- V-neck
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1641 - Adult sizing XS - 5XL

Pattern 1242 - Short with Side Panel

- Modern fit and style
- Elastic waist with drawstring
- Sewn in side panel
- Interlock 250 fabric
- Pattern 1242 - Adult sizing XS - 5XL
- Pattern 1243 - Youth sizing 4Y - 16Y



On-Field

sublimation

Players Fit: Standard Neck

Pattern 1642 - Players Fit Jersey

- Modern athletic fit with shaped waist
- Singlet button placket with standing collar
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1642 - Adult sizing XS - 5XL
- Pattern 1826 - Youth sizing 4Y - 16Y

Pattern 596 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 596 - Adult sizing XS - 5XL
- Pattern 1275 - Youth sizing 4Y - 16Y



On-Field

sublimation

Players Fit: Fold-over Neck

Pattern 1645 - Players Fit Jersey

- Modern athletic fit with shaped waist
- Single button placket with fold over collar
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1645 - Adult sizing XS - 5XL

Pattern 1242 - Short with Side Panel

- Modern fit and style
- Elastic waist with drawstring
- Sewn in side panel
- Interlock 250 fabric
- Pattern 1242 - Adult sizing XS - 5XL
- Pattern 1243 - Youth sizing 4Y - 16Y



On-Field

sublimation

Players Fit: Performance Neck

Pattern 1643 - Players Fit Jersey

- Modern athletic fit with shaped waist
- V-neck with hidden button placket
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1643 - Adult sizing XS - 5XL

Pattern 596 - Rugby Short

- Modern fit and style
- Elastic waist with drawstring
- Interlock 250 fabric
- Pattern 596 - Adult sizing XS - 5XL
- Pattern 1275 - Youth sizing 4Y - 16Y



On-Field

sublimation

Players Fit: Round Neck

Pattern 1640 - Players Fit Jersey

- Modern athletic fit with shaped waist
- Round neck
- Scalloped back hem
- Titan fabric
- Modern fit
- Reinforcement tape & strengthened construction
- Pattern 1643 - Adult sizing XS - 5XL

Pattern 1242 - Short with Side Panel

- Modern fit and style
- Elastic waist with drawstring
- Sewn in side panel
- Interlock 250 fabric
- Pattern 1242 - Adult sizing XS - 5XL
- Pattern 1243 - Youth sizing 4Y - 16Y



On-Field

sublimation

Off-Field

We have a great range of off-field gear for your team.



Pattern 645 - Sub Jacket

- Stand up collar
- Full zip front
- Internal pockets
- Raglan sleeve
- Interlock 250 fabric
- Modern fit
- Pattern 645 - Mens Adult sizing XS - 5XL
- Pattern 648 - ladies Adult sizing 8 - 24
- Pattern 650 - Unisex Youth sizing 4Y - 16Y

Pattern 590 - Track Pants

- Elastic Waist with drawstring
- Zip opening at ankle
- Side pockets
- Modern fit
- Pattern 590 - Unisex Adult sizing XS - 5XL
- Pattern 592 - Unisex Youth sizing 4Y - 16Y
- Pattern 1290 - Unisex Adult with extended zip sizing XS - 5XL



Zip opening at ankle

Off-Field

sublimation

Pattern 106 - Singlet

- Micromesh - cool / dry fabric
- Binding finish around neck and arm holes
- Scalloped hem
- Interlock 250 fabric
- Modern fit
- Pattern 106 - Mens Adult sizing XS - 5XL
- Pattern 107 - Unisex Youth sizing 4Y - 16Y



Pattern 052 - Polo Shirt

- Placket with collar
- Micromesh - cool / dry fabric
- Set in sleeve
- Modern fit
- Pattern 052 - Unisex Adult sizing XS - 5XL
- Pattern 099 - ladies Adult sizing 8 - 24
- Pattern 871 - Unisex Youth sizing 4Y - 16Y



Pattern 045 - V-Neck T-Shirt

- V-neck
- Micromesh - cool / dry fabric
- Set in sleeve
- Modern fit
- Pattern 045 - Unisex Adult sizing XS - 5XL
- Pattern 201 - Unisex Youth sizing 4Y - 16Y



Off-Field



Rugby is played with pride & passion on several competitive levels. Whatever your level of participation you can now demand that you and your rugby team look committed and professional in our fantastic range of sublimated apparel. Customised in your team colours, logos and sponsor's logos you will feel like a bunch of champions. Our expertise in the design, manufacture & efficient reliable delivery service will ensure you have a fantastic experience wearing our apparel.



sublimation

Individual Name Fonts

Standard Naming

Below are some examples of Name Fonts - we prefer all names to be upper case unless specified.

Please note - We take no responsibility for lowercase names appearing as uppercase and font issues such as symbols not appearing correctly. See example

You request ▶

NAME to be printed (if not required leave blank)

Jason © ♥



We Print

JASON



Some characters cannot be printed or may print incorrectly. We do not recommend printing symbols if you have not tested your chosen font

Font: Haettenschweiler (upper and lowercase)

ABCDEFGHIJKLMNOPQRSTUVWXYZ abc 1234567890

Font: Porn Star Academy (uppercase only)

ABCDEFGHIJKLMNOPQRSTUVWXYZ... ABC 1234567890

Font: Machine (uppercase only)

ABCDEFGHIJKLMNOPQRSTUVWXYZ... ABC 1234567890

Font: Weltron Special Power (upper and *lowercase)

ABCDEFGHIJKLMNOPQRSTUVWXYZ.. abc 1234567890 *upper and lowercase are mixed

Font: Serpentine Bold (upper and lowercase)

ABCDEFGHIJKLMNOPQRSTUVWXYZ... abc 1234567890

Font: Aachen (upper and lowercase)

ABCDEFGHIJKLMNOPQRSTUVWXYZ... abc 1234567890

Font: Impact (upper and lowercase)

ABCDEFGHIJKLMNOPQRSTUVWXYZ... abc 1234567890

Please note - if numbers or names do not fit on smaller sized garments the number or name will be scaled horizontally to fit. See example on the following pages. We are not responsible for spelling, please double check all spelling on Names and Numbers form. Individual Names and Numbers will be charged accordingly. Please refer to your price list.

sublimation

Individual Number Fonts

Rugby Standard Adult size = 254mm (10 inch)

Rugby Standard Youth size = 200mm (8 inch)

Standard Rugby Numbering

Below are some examples of fonts used in Rugby Garments. As a standard Rugby numbers appear on the back only.

Font: Porn Star Academy

1234567890

*This is the standard font used on all Rugby garments if a specific font is not requested

Font: Machine

1234567890

Font: Weltron Special Power

1234567890

Font: Serpentine Bold

1234567890

Font: Aachen BT

1234567890

Font: Impact

1234567890

Standard Numbering

Here are some examples of our standard number

standard solid fill

23

fill with keyline

23

keyline and contour

23

solid fill with logo

23
LOGO LOGO

*additional costs

Please note - if numbers or names do not fit on smaller sized garments the number or name will be scaled horizontally to fit. See example on the following page. We are not responsible for spelling, please double check all spelling on Names and Numbers form. Individual Names and Numbers will be charged accordingly. Please refer to your price list.

sublimation

Positioning and Placement

Standard Naming

Below are some examples of Name and Number combinations used in Sports Garments. As a standard Names appear as in diagram 1. Standard text is upper case and height is 50mm.

NAME
23

NAME
23

NAME
23

Size before reduction
VERYLONGNAME
23

Size before reduction
VERYLONGNAME
23

Size before reduction
23

This is an example of how a long name is reduced to fit in the available space

This is an example of how a long curved name is reduced to fit in the available space

This is an example of how a number is reduced to fit in the available space





Blackchrome
sportswear & workwear